



Polyethylene

MG7547S

Description

MG7547S is a high-density polyethylene produced by a low pressure process. This grade has an excellent impact strength and low distortion even at low temperatures. It also contains UV-stabilizer, which makes this grade especially suited for outdoor applications.

Applications

Waste bins
Crates

Transport packaging

Special features

Very good impact strength
Very good toughness

Physical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Density	954 kg/m ³	ISO 1183
Melt Flow Rate (190 °C/2,16 kg)	4 g/10min	ISO 1133
Tensile Modulus (1 mm/min) ¹	950 MPa	ISO 527-2
Tensile Strain at Yield (50 mm/min) ¹	10 %	ISO 527-2
Tensile Stress at Yield (50 mm/min) ¹	24 MPa	ISO 527-2
Heat Deflection Temperature (0,45 MPa) ²	71 °C	ISO 75-2
Charpy Impact Strength, notched (23 °C)	11 kJ/m ²	ISO 179/1eA
Charpy Impact Strength, notched (-20 °C)	7 kJ/m ²	ISO 179/1eA
Hardness, Shore D	61	ISO 868

¹ Measured on injection moulded specimens acc. to ISO 1872-2

² Measured on injection moulded specimens acc. to ISO 1873-2

Processing Techniques

Following parameters should be used as guidelines:

Injection Moulding

Melt temperature	210 - 275 °C	
Holding pressure	As low as possible	Minimum to avoid sink marks.
Mould temperature	10 - 40 °C	
Injection speed	As high as possible.	

Shrinkage 1 - 2 %, depending on wall thickness and moulding parameters

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Storage

MG7547S should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

Safety

The product is not classified as dangerous.

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

Related Documents

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.

"Safety data sheet" / "Product safety information sheet"
Statement on compliance to food contact regulations



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Disclaimer

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

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